

FIGURE 2

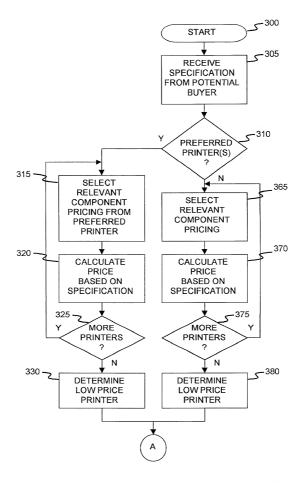


FIGURE 3A

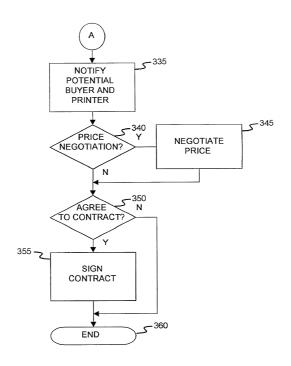
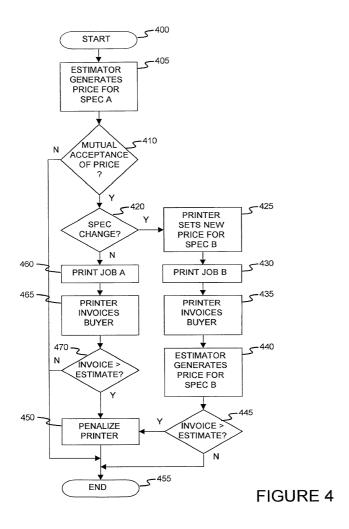
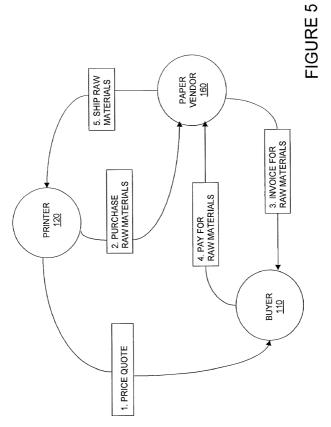


FIGURE 3B





10000
Saddle Stitch
•
-
11
8.5
•
70 # Text Uncoated
#1
•
1-33%
1
Parallel
•

FIGURE 6

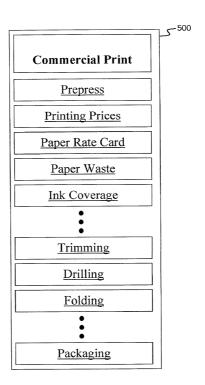


FIGURE 7

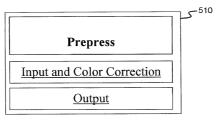


FIGURE 8

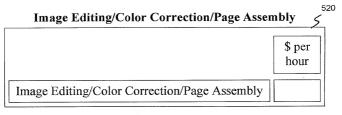


FIGURE 9A

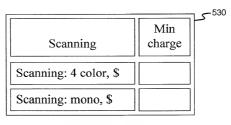
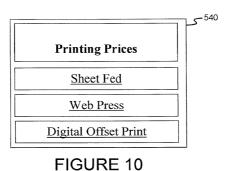


FIGURE 9B



Sheet Fed

Sheet Fed - 4.25x5.50

Sheet Fed - 5.50x8.50

Sheet Fed - 8.50x11.00

Sheet Fed - 11.00x17.00

Sheet Fed - 17x22

Sheet Fed - 22x34

Sheet Fed - 34x44

FIGURE 11

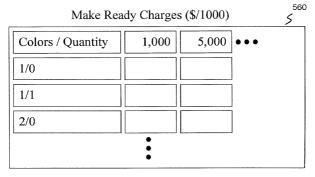


FIGURE 12A

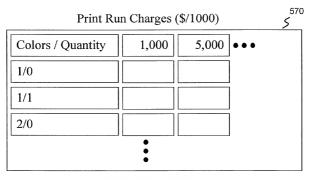


FIGURE 12B

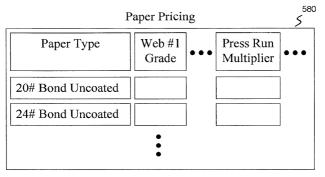


FIGURE 13A

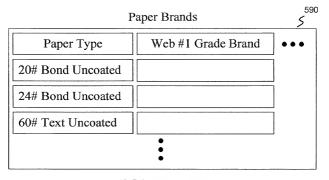


FIGURE 13B

## Ink Coverage

600 **S** 

Coverage	Make Ready Multiplier	Press Charge Multiplier
1-33%	1	1
34-67%		
68-100%		
Metallic Ink Multiplier		
FDA Inks or Coatings		

FIGURE 14